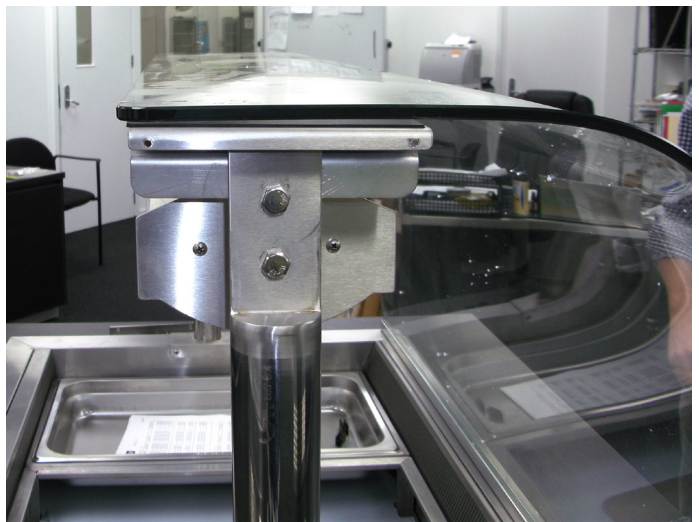


## ASSEMBLING LINEAR SERIES SOLID FRONTS

1. Sit aluminium channel loosely on front of well



2. Sit glass in aluminium channel and line up with back of top gantry bracket



3. Once in correct position mark aluminium track

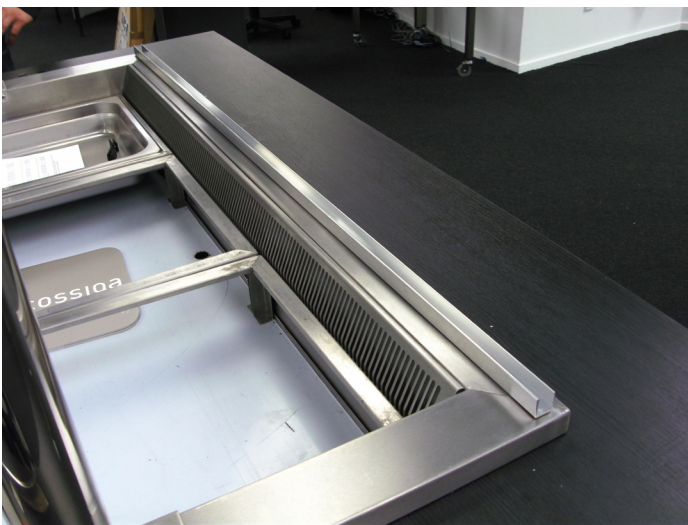


4. Remove back off double sided tape on aluminium channel



## ASSEMBLING LINEAR SERIES SOLID FRONTS

5. Place channel into marked position



6. Refit glass and insert rubber extrusion



7. Fit end cap detail



8. Assemble top gantry as per assembling Linear Series Gantry instructions.